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SF-BW (Black Widow) CONFIGURATION FILE DESCRIPTION

Original Instructions

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Please keep this manual for future reference.

This manual is intended to assist operating personnel in becoming familiar with the product and as guidance in ordering necessary parts inclusive of SuperFlow's warranty requirements. Maximum operating efficiency and life of any SuperFlow product will be attained through complete understanding of the instructions and recommendations contained within this manual.

A WARNING

Services performed beyond preventive maintenance by personnel other than SuperFlow Service Technicians on any SuperFlow products during the warranty period may void the warranty.

IMPORTANT

When available, please include the model number and serial number of the product in any correspondence.



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1.1 Overview

The Configuration file is used to define the functions of WinDyn[™] and the Next Generation Electronics (NGE) Data Acquisition System. The channel functions, control functions, and the console display are all set in the Configuration file. Once established, the file is stored on the computer hard drive and downloaded to the Data Acquisition System (memory). The Configuration file defines the basic elements of WinDyn and is required for proper operation.

Refer to WinDyn Users Guide for more information on the configuration file and how to modify it.

1.2 WinDyn Configuration File Editor

WinDyn Configuration File Editor is a simple and powerful built-in editor in many WinDyn versions. The editor can be used to edit the SF-BlackWidow system configuration (config) file discussed in this manual. To edit the system config file, simply open the editors program window by navigating to **DESIGN > SYSTEM CONFIGURATION** within WinDyn as illustrated in Figure 1.1. To open the system config file in the editor, click on the **FOLDER** icon or select **FILE > OPEN** and navigate to the directory where the config file is located.

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Figure 1.1: Accessing Editor

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Figure 1.2: Editor Window



1.3 Channel Types

Five general channel types are available in the WinDyn system:

- Sensor Channels: Receive data from sensors
- Equations: Perform calculations using inputs from other channels
- Specifications: Store constants associated with a particular engine, vehicle, or test
- Interpolation Tables: Store nonlinear functions for calibration and calculation purposes
- System Channels: Contain timers and system memories

The editor identifies channel types by the following colors.

- Gray = System Maroon = Voltage Inputs
- **Blue** = Equations
- **Green** = Specifications
 - **Pink** = Interpolation Tables
- Purple = Frequency Inputs
 Red = Thermocouple Inputs

1.4 Channel Functions

The channels listed in this section are in the standard default configuration file for an SF-BlackWidow dynamometer system. Actual configurations may vary based on the product and the customer application. Gaps in the numbering are undefined channels or are sensor channels used as calculated channels.

1.4.1 Sensor Channels

Sensor channels 1 through 76 input measured data and convert it to a reading. In some cases the reading is a direct reflection of the input, such as volts in to volts out. In other cases the input is converted to a different value, such as volts in to air/fuel (A/F) ratio out or frequency to rpm. Temperature channel values are determined by the type of thermocouple used.

Filters

The default system filter on 2640 boards is 6. All measured channels in released configs are set to system filter except AirSen(ch1), HumSen(ch6), and BaroP(ch76). Those channels are set to 7. System filters are controlled via commands in a test profile or via menu selection in NetDyn.

Filter Rates

1	=	20Hz corner	5	=	1.25Hz corner
2	=	10Hz corner	6	=	0.625Hz corner

- 3 = 5Hz corner
- 7 = 0.3125Hz corner
- 4 = 2.5Hz corner

Channel Types

Four types of measured data channels are available in the SuperFlow Data Acquisition system for sensor inputs:

• Frequency channels can read any sensor device (0-15 KHz) that provides a magnetic (MAG) or Transistor-Transistor Logic (TTL) output. These channels are typically used for fuel, air, and fluid flow meters. Six frequency channels are available directly on the data acquisition, but others can be added with a frequency-to-voltage converter on an analog voltage expansion panel.

IMPORTANT

- The channel name and unit of measurement for each channel shown in the channel definition tables is the default configuration as set by SuperFlow Technologies Group. The user can alter the actual name and unit of measurement through the configuration editor.
- The unit of measurement used in Equation channels is based on the formula in the channel definition. The unit of measurement for Specification channels is based on how it is used within the system. Changing the format for the unit of measurement does not change how the channel functions.
- The full range value of each sensor channel is based upon the normal range of the sensor used in that channel and by the defined unit of measurement. The default full -scale range value in the system can be overwritten by a current value calibration of the channel.

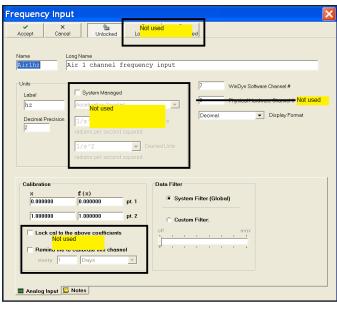


Figure 1.3: Config Frequency Channel Window



 Thermocouple channels can be configured for several different types of thermocouples (K, J, T, or E) and can be read in either Fahrenheit or Celsius degrees.

Analog voltage channels may be used to measure any sensor device outputting analog voltage (typically 0-10 VDC). These inputs are most commonly used for pressure transducers or other auxiliary devices. Ten channels are located directly on the data acquisition system. Others are available on expansion panels (pressure and voltage).

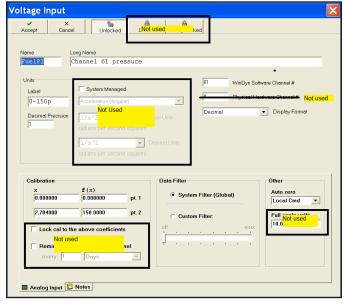


Figure 1.5: Config Voltage (Pressure) Channel Window

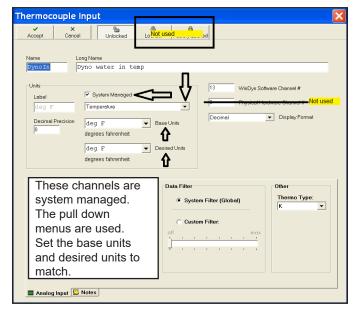


Figure 1.4: Config Thermocouple Channel Window

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,			
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🔤 Analog Input 📔	Notes		

Figure 1.6: Config Voltage Channel Window

Any of these channels may be used for any display function, in a equation channel, as a control channel, or in a test profile.



Table 1-2. Sensor Channels

Channel

1 - AirSen

Channel 1 is used to measure the voltage from the ambient air temperature sensor. The voltage is used by channel 74 to determine the air temperature. This channel has a coefficient of 1.000, no auto zero, and is filtered at 7. Changing the values for this channel is not recommended. Changing the coefficient alters the values displayed by channel 74.

2 - Trq1

Channel 2 is used to measure the torque from the strain gage mounted to the absorber. It senses the voltage from the strain gauge and converts it into torque for calculations and power measurement. The coefficient will be changed through calibration. The channel is set up for zeroing by command.

4 – AuxV1

Channel 4 is used for auxiliary voltages for expansion. It may be used for 0–10 VDC sensors. The channel is not zeroed by command. The default coefficient for the channel should be 1.000.

5 - AuxV2

Channel 5 is used to input auxiliary voltages for expansion. It may be used for 0-10 VDC sensors. Its default defined operation is identical to channel 4. The channel is <u>not</u> set up for zeroing by command.

6 - HumSen

Channel 6 is the input for the humidity sensor used to measure the humidity of the air. It is used by channel 120 to calculate relative humidity. This channel has a coefficient of 1.000, no autozero, and is filtered at 7. Changing the values for this channel is not recommended. Changing the coefficient alters the values displayed by channel 120.

7 - Air1hz

Channel 7 is used to measure the frequency from an air turbine. The coefficient for this channel is 1.000, with a maximum input frequency of 15,000 hz. It is used by channel 53 to calculate airflow volume. Changing the coefficient alters the values displayed.

8 - Ful1hz

Channel 8 is used to measure the frequency from fuel turbine #1. The coefficient for this channel is 1.000, with a maximum input frequency of 15,000 hz. It is used by channel 127 to calculate fuel mass flow. Changing the coefficient alters the values displayed.

9 - Ful2hz

Channel 9 is used to measure the frequency from fuel turbine #2. The coefficient for this channel is 1.000, with a maximum input frequency of 15,000 hz. It is used by channel 128 to calculate fuel mass flow. Changing the coefficient alters the values displayed.

10 - DynSpd

Channel 10 is used to measure the frequency of the absorber from a Hall Effect pickup. It is used by channel 125 to calculate engine speed. Changing the coefficient alters the values displayed and severely alters the dynamometer calibration. Changing the values for this channel is not recommended. The default coefficient for the channel should be 1.000.



Table 1-2. Sensor Channels

Channel

11 - Freq 11

Channel 11 is defined as an auxiliary frequency channel. The coefficient for this channel is 1.000, with a maximum input frequency of 15,000 hz. This channel is not currently used by default in any calculations or displays on an engine dynamometer. Changing the coefficient alters the values displayed.

12 - Freq 12

Channel 12 is defined as an auxiliary frequency channel. The coefficient for this channel is 1.000, with a maximum input frequency of 15,000 hz. This channel is not currently used by default in any calculations or displays on an engine dynamometer. Changing the coefficient alters the values displayed.

13 to 20 - Thermocouple Inputs 1 through 8

Channels 13 through 20 are defined as standard thermocouple inputs. Channel 13 should be used for Dyno Inlet Water Temp. Channel 14 should be used for Dyno Outlet Water Temp. The channels were each given default names but may be renamed to fit specific functions by using the Configuration Editor program. These channels are normally set up for Type K thermocouples. Type E, Type J and Type T thermocouples can be used but require different hardware. Type K thermocouples have a range of -454 to 2,300°F.

21 to 28 - Exhaust temperatures 1 through 8

Channels 21 through 28 are defined for measuring exhaust gas temperature thermocouples. They may also be used for other temperature measurements if desired. These channels are normally set up for Type K thermocouples. Type E, Type J and Type T thermocouples can be used but require different hardware. Type K thermocouples have a range of -454 to 2,300°F.

29 to 44 - AEM Wideband 02 channels

Channels 29 through 36 are CAN inputs and show values in Lambda. Channels 37 through 44 are equations to convert Lambda to AFR. These channels may be renamed to fit specific functions by using the Configuration Editor Program. "Figure 1.10" on page 12 shows the CAN Channel, AEM Channels 29-36, Edit Equation Window.

45 to 52 - Analog Voltages 1 through 8

Channels 45 through 52 are used for measuring DC voltage inputs. They are currently defined for 0–10 VDC inputs on channels 45–51. Channel 52 is normally defined for 0–20 VDC. Each channel may be recalibrated if required through the calibration menu or through changes in the Configuration Editor program. These channels are set for zeroing by command. The default coefficient for the channels should be 1.000.

61 - Fuel P1

Channel 61 is for measuring fuel pressure. The transducer has a range of 0–150 psi. This is a metal can type transducer, so it may be used with liquids. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

62 - Fuel P2

Channel 62 is for measuring fuel pressure. The transducer has a range of 0–150 psi. This is a metal can type transducer, so it may be used with liquids. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.



Table 1-2. Sensor Channels

Channel

63 - Man_P

Channel 63 is used to measure the manifold inlet pressure or vacuum. This is a metal can type transducer, so it may be used with liquids. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 113.240.

64 - Unus64

Channel 64 is an auxiliary pressure input and can be used as desired. This is a metal can type transducer, so it may be used with liquids. It has a range of 0–150 psi. The channel may be renamed to fit specific functions by using the Configuration Editor program. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

65 - Unus65

Channel 65 is an auxiliary pressure input and can be used as desired. This is a metal can type transducer, so it may be used with liquids. It has a range of 0–150 psi. The channel may be renamed to fit specific functions by using the Configuration Editor program. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

66 - Unus66

Channel 66 is an auxiliary pressure input and can be used as desired. This is a metal can type transducer, so it may be used with liquids. It has a range of 0–150 psi. The channel may be renamed to fit specific functions by using the Configuration Editor program. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

67 - Oil_P

Channel 67 is for measuring oil pressure. This is a metal can type transducer, so it may be used with liquids. The transducer has a range of 0–150 psi. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

68 - DynWtP

Channel 68 is for measuring dynamometer inlet water pressure. This is a metal can type transducer, so it may be used with liquids. The transducer has a range of 0–150 psi. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

69 - Unus69

Channel 69 is an auxiliary pressure input and can be used as desired. This is a metal can type transducer, so it may be used with liquids. It has a range of 0–150 psi. The channel may be renamed to fit specific functions by using the Configuration Editor program. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.



Table 1-2. Sensor Channels

Channel

70 - Unus70

Channel 70 is an auxiliary pressure input and can be used as desired. This is a metal can type transducer, so it may be used with liquids. It has a range of 0–150 psi. The channel may be renamed to fit specific functions by using the Configuration Editor program. If required, it may be recalibrated through the calibration menu or through changes in the Configuration Editor program. Zeroing is by command. The default coefficient for the Imperial definition of the channel should be 55.4732.

71 - ServIN

Channel 71 is used to measure the voltage from the inlet servo valve. It is then converted to a position percentage from 0-100% (+/-1%) to provide an indication of the servo valve position. No zeroing is required. The value displays as percentage from 0-100%, where 100% is a fully closed valve (no water) and 0% is a fully open valve (maximum water). The default coefficient for the channel is -10.000 and should not be altered.

72 - TPS

Channel 72 is used to measure the voltage from the Woodward electric throttle actuator. It is then converted to a position percentage from 0-100% (+/-1%) to provide an indication of the throttle position. The value displays as a percentage from 0–100%, where 100% is a fully open throttle and 0% is a fully closed throttle. This channel may be calibrated to match your actual throttle position on the engine.

73 - ServOT

Channel 73 is used to measure the voltage from the outlet servo valve. It is then converted to a position percentage from 0-100% (+/-1%) to provide an indication of the servo valve position. No zeroing is required. The value displays as a percentage from 0–100%, where 100% is a fully closed valve (maximum load) and 0% is a fully open valve (minimum load). The default coefficient for the channel is -10.000 and should not be altered.

75 - Batt_V

Channel 75 is used to measure the source DC power IN on the engine control panel. It uses circuitry internal to the sensor box to connect the voltage on the engine control panel to the sensor input. A voltage divider is utilized so the voltage signal on the channel does not exceed 10.000 volts. The channel may be recalibrated if required through the calibration menu or through changes in the Configuration file. No zeroing is required. The default coefficient for the channel should be 17.750.

76 - BaroP

Channel 76 is used to measure the uncorrected or station barometric pressure. The barometric pressure transducer is located on the circuit board installed in the sensor box. SuperFlow recommends calibrating the barometric pressure sensor with an accurate barometric pressure measurement device. No zeroing is required. The default coefficient for the channel should be 8.0391.



1.4.2 Specification Channels

Channels 77 through 99 are all specifications or constants. The values shown here are defaults, and many will change for each variety of test engine.

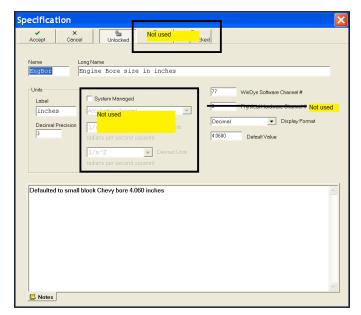


Figure 1.7: Config Specification Channel Window

Table 1-3. Specification Channels

Channel	Default Value			
77 - EngBor	4.06 in			
Channel 77 is for entering the bore size of the engine. Channel 77 is used by displacement.	channel 126 to determine			
78 - EngStr	3.45 in			
Channel 78 is for entering the stroke size of the engine. Channel 78 is used by channel 126 to determine displacement. It is also used by channel 107 to determine spark friction torque which will be used in the corrected torque calculations.				
79 - EngCyl	8			
Channel 79 is for entering the number of cylinders of the engine. Channel 79 is used by channel 126 to determine displacement.				
80 - EngCyc	4			
Channel 80 is for entering the cycle type of the engine, either two-cycle or four-cycle. Channel 80 is used by the calculations for volumetric efficiency in channel 109 and brake mean effective pressure in channel 111.				
81 - OvrRat	1.000			
Channel 81 is used to input the ratio between the engine and the absorber. Channel 81 is used by channel 125 to calculate engine speed and by channel 121 to calculate engine torque. It is also used by channel 122 to calculate the Accel term.				
82 - Thrott	0			
Channel 82 is used to determine if an electronic throttle actuator is used, 0 =	NO electronic throttle, 1 = YES.			



Table 1-3. Specification Channels

Channel	Default Value
83 - PP_rev	60.000
Channel 83 is used to enter the number of pulses per revolution for the engine frequency, channel 10, is combined with the pulses per revolution number in engine speed calculation in channel 125. SuperFlow's standard water brake main shaft; thus, 60 pulses per shaft revolution is standard.	channel 83 to make the appropriate
84 - Prompt	0
Channel 84 is used to turn ON/OFF prompts for test setup in the Accel.tpf. D 1 = Prompts ON.	efault is 0 = Prompts OFF,
85 - FuelSG	0.750
Channel 85 is used to input the correct fuel-specific gravity. This value is use channels 127 and 128. This value can be obtained through measurement or	
86 - Cyc_No	3
Channel 86 is used to input the number of cycles for Break-in test.	
87 - Not Used	
Channel 87 is not currently used in the default configuration.	
88 - ValPos	3
Channel 88 is used to adjust the inlet valve opening. Normal values range fro engine horsepower output. Refer to section 5 of the BlackWidow operators n	
89 – Inrtia	0.4
Channel 89 is defined as an estimated inertia value. This is an estimated val V-8) and the water brake absorber combined. This value typically ranges from the user. It is used with the acceleration channel 122 to compute the inertia t 121 to compute total torque. Theoretically, this value will provide a corrected inertia affect due to rate of acceleration chosen for the test. Use 0.4 for small channel is negated when channel 91 is set to 0.	m 0.4 to 0.6 and may be modified by orque and is then used in channel power figure estimate negating the
90 - Stoich	14.7
Channel 90 is used to input the Stoichiometric value used to calculate Air to channels 37-44. Typical values are 14.7 for gasoline, 14.13 for E85, and 6.5	
91 - InrCor	1
Channel 91 is used as a switch to turn ON=1/OFF=0 engine inertia correlation	on. It is defaulted to ON=1.
92 - Not Used	
Channel 92 is not currently used in the default configuration.	
93 - Recpcl	1.000
Channel 93 is a reciprocal value used by the ProFilter feature to properly cal in ratio mode. This value is controlled by the test profile. This channel is used counter channel. The user should not alter it.	•



Table 1-3. Specification Channels

Channel	Default Value				
94 - Cycle	30				
Channel 94 is for entering a cycle time for the Break In test profile. The default value is 30 seconds for a complete cycle. This channel is not used by any other test profile.					
95 - Lower	3000				
Channel 95 is for entering the start engine speed to use in various automated tests. It may be changed from the test setup dialog. If the PROMPT channel is set to 1, the operator will be prompted during test execution.					
96 - Upper	5000				
Channel 96 is for entering the stop engine speed to use in various automated tests. It may be changed from the test setup dialog. If the PROMPT channel is set to 1, the operator will be prompted during test execution.					
97 - StepTm	5.0				
Channel 97 is used to enter the step time for the step type automated tests. dialog. If the PROMPT channel is set to 1, the operator will be prompted duri	, ,				
NOTE: If running an Accel test, this value will be automatically calculated. The operator does not need to enter this value. If running a STEP test, the operator will need to enter this value.					
98 - Rate	300				
Channel 98 is used to enter the requested step size or ramp increment in rpm for automated test profiles. It may be changed from the test setup dialog. If the PROMPT channel is set to 1, the operator will be prompted during test execution.					
99 - Return	3000				
Channel 99 is for entering the return engine speed to use in various automat test setup dialog. If the PROMPT channel is set to 1, the operator will be pro-	, ,				



1.4.3 Equations

The Equation channel is one of the most powerful features of the WinDyn software. Sensor data, specifications, interpolation tables, other equations, or any direct constant value can be combined into a mathematical calculation to produce real-time data that displays and records along with the rest of the test data. Channels 100 through 129 are dedicated equation channels. Additionally, any unused measured channel may be configured as an equation channel, although SuperFlow does not recommend creating them in channel blocks used for installed measured channels.

For instance, if a thermocouple module is installed in channels 13–28, do not make channel 25 an equation channel. However, if the thermocouple module was not installed, any or all of channels 13–28 could be used for additional equation channels. Any predefined equation channel may easily be modified using the configuration editor supplied with WinDyn.

The configuration editor can utilize any of the Extended Equation Language (EEQL (.CFA) (pronounced 'equal')) variables shown on the following page when creating equations.

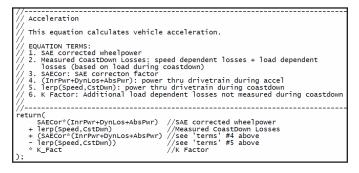


Figure 1.9: Example Equation

Figure 1.9 above shows an example of a lengthy equation with extensive comment lines. Comments may be placed on their own lines in equations, or after a function. Comments are identified by the use of the double back slashes: //

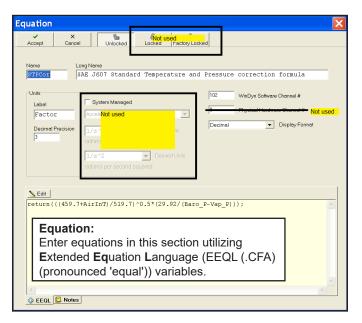


Figure 1.8: Edit Equation Channel Window

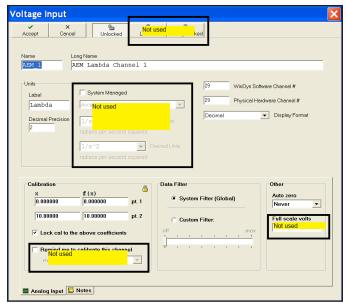


Figure 1.10: CAN Channel, AEM Channels 29-36, Edit Equation Window



		EEQL (.CFA)				
		(pronounced 'equal')				
Extended Equation Language						
Lexical Elements supported by .CFA files						
UNCTUAT	ΓΙΟΝ					
Token	Function	Description	Example			
//	Comment	Specify comment text	<pre>sin(0) //compute</pre>	trig sine		
()	Precedence	Override default precedence	1+2*3 = 7	(1+2) * 3 = 9		
()	Function input	Specify function input expression	(A+B)^2			
;	Statement terminator		return(A+B);			
,	Argument delimiter	Separate multiple function arguments	round(1.5,0)			
	IC OPERATORS (BIN)					
Token	Function	Description	Example	Result		
+	Add	Adds two expressions	1+1	2		
-	Subtract	Subtracts two expressions	1-1	0		
*	Multiply	Multiplies two expressions	1*1	1		
/	Divide	Divides two expressions	1/1	1		
	Exponentiate	Exponentiates expression	2^3	8		
	IC FUNCTIONS	Description	Evenuela	Decult		
Token	Function	Description	Example	Result		
ABS	Absolute value	Absolute value of expression	abs(0-1)	1		
LERP	Interpolate	Linear interpolation of expression	lerp(A,Table1)	Run A thru table		
ROUND	Round	Round expression to position n (0,1,2,etc.) Rounds up at >= 5, rounds down at < 5.	round(123.55,1)	123.6		
RIGONON	IETRIC FUNCTIONS -	Angles in degrees only				
Token	Function	Description	Example	Result		
SIN	Sin	Trigonometric sine of expression	sin(90)	1		
COS	Cosine	Trigonometric cosine of expression	cos(90)	0		
TAN	Tangent	Trigonometric tangent of expression	tan(45)	1		
ASIN	Arcsine	Trigonometric arcsine of expression	asin(1)	90		
ACOS	Arccosine	Trigonometric arccosine of expression	acos(0)	90		
ATAN	Arctangent	Trigonometric arctangent of expression	atan(1)	45		
LOW CON						
Operator	Function	Description	Example			
RETURN	Return expression	End program and return expression	return(EngSpd*Eng	gTrq/HPD);		
	NEOUS FUNCTIONS					
Token	Function	Description	Example	Result		
RAW	Raw channel value	Value of channel (raw ADC units)	raw(EngTrq)	ADC of EngTrq		
ONSTAN			N/ 1			
Token	Function	Description	Value			
PI	pi ha divisor	Value of pi to 15 digits of precision	3.14159265358979			
HPD	hp divisor	Divisor for horsepower calculation	5252.11312203255			
TRUE	true	boolean true	1			
FALSE	false	boolean false	0			
ON	on	boolean on	1			
OFF		boolean off	0			
Token	Function	Description	Examples			
	Number	Description A valid number (no decimal point)	•	12345		
1 1.0	Number	A valid number (no decimal point) A valid number (with decimal point)		12345 LO.0 123.123		
	Number	A valid number (with decimal point) A valid number (scientific notation)	1e1 1E+1 1.0e-1			
1.0E+1 0x7F	Number	A valid number (scientific notation) A valid number (hexadecimal)		ABCD 0X1234ABCD		
		bers, and underscores allowed. First ch				
	Function	Description	Examples			
Token						
Token ×		A valid indentifier	x tmp EngSpd Z	AirT4		
Token x x1	Identifier Identifier	A valid indentifier A valid indentifier		AirT4 cmp23		



The formula as it is in the configuration is shown next to the channel name in Table 1-4.

Channel	Units Of Measurement	Formula		
3 - Delta T	deg F	return(abs(DynoIn-DynoOt));		
Channel 3 is for calculati	ng the water temper	ature differential across the SF-BlackWidow absorber.		
37 - AFR_1	_1 ratio return(AEM_1*Stoich);			
Channel 37 is for calculating AFR from AEM Lambda.				
38 - AFR_2	ratio	return(AEM_2*Stoich);		
Channel 38 is for calcula	ting AFR from AEM	Lambda.		
39 - AFR_3	ratio	return(AEM_3*Stoich);		
Channel 39 is for calcula	ting AFR from AEM	Lambda.		
40 - AFR_4	ratio	return(AEM_4*Stoich);		
Channel 40 is for calcula	ting AFR from AEM	Lambda.		
41 - AFR_5	ratio	return(AEM_5*Stoich);		
Channel 41 is for calcula	ting AFR from AEM	Lambda.		
42 - AFR_6	ratio	return(AEM_6*Stoich);		
Channel 42 is for calcula	ting AFR from AEM	Lambda.		
43 - AFR_7	ratio	return(AEM_7*Stoich);		
Channel 43 is for calcula	ting AFR from AEM	Lambda.		
44 - AFR_8	ratio	return(AEM_8*Stoich);		
Channel 44 is for calcula	ting AFR from AEM	Lambda.		
53 - Air_1c	CFM	return (lerp(Air1hz,_9in1));		
		turbine #1 in cubic feet per minute (cfm). The air turbine's frequency n table (channel 133) to determine the value in cfm.		
54 - WatGrn	grains	return((7000*(18.02/28.85)) * (SatVap/((Baro_P*0.4911)-SatVap)) * (Humidy/100));		
Channel 54 is used to ca	lculate water grains	at current relative humidity and barometric pressure.		
55 - ADR	ratio	return((AirDen/0.0763) * 100);		
Channel 55 is used to ca	lculate air density ra	tio.		
56 - Air_1s	SCFM	return(Air_1c * AirDen/0.0763);		
		andard cubic feet per minute (scfm). It uses the cfm value from channel (channel 119). The constant 0.0763 is the lbs/cubic foot of air at sea		



Channel	Units Of Measurement	Formula			
57 - SatVap	psi	return((lerp(AirInT,VaporT)* 0.4911));			
Calculates saturation vapor pressure in psi.					
74 - AirInT	deg F	return(lerp(AirSen,AirTpT));			
Channel 74 displays the air inlet temperature from the thermistor used for ambient air temperature measurement. The thermistor is located inside the humidity probe and should be positioned near the intake air for the engine. The voltage is measured by Channel 1, then retrieves the temperature for that voltage from the channel 136 interpolation table. The air temperature data is used to determine power correction factors and air density.					
100 - EngPwr	hp	return(EngTrq * EngSpd/hpd);			
torque channel, is multipl	lied by channel 125, is a standard horsep	ed engine power delivered to the absorber. Channel 121, the engine engine speed in revolutions per minute (rpm) and divided by the HPD ower equation. The Engine Power value includes estimated inertia			
NOTE: The correction factors listed below are the default formulas provided by Superflow. WinDyn is capable of generating performance data corrected to any standard. All that is required is to change the name and formula in one of these channels. The channel names of the referenced channels (xxxPwr and xxxTrq) should also be changed to reflect the proper correction standard.					
101 - SAECor	factor	return(((459.7+AirInT)/536.7)^0.5*(29.23/ (Baro_P-Vap_P)));			
the engine under test. It of channel 76 with the vapor root function. This factor	combines the ambien or pressure of the mo estimates what the r <i>[99 kPa]</i> air pressure	of Automotive Engineers (SAE) J1349 power correction factor for int air temperature from channel 74 and the barometric pressure from bisture of the air from channel 118. The ^0.5 value indicates a square measured torque and power would be at 77° Fahrenheit <i>[25°C]</i> and e. The SAE correction factor is used by channel 115, SAE Torque, to			
102 - STPCor	factor	return(((459.7+AirInT)/519.7^0.5*(29.92/Baro_P-Vap_P)));			
Channel 102 is used to calculate the Standard Temperature and Pressure (STP) J607 power correction factor for the engine under test. It uses the ambient air temperature from channel 74, the barometric pressure from channel 118 to calculate a power correction factor. This factor estimates what the measured torque and power would be at 60° Fahrenheit and 29.92 inches of mercury barometric pressure [15.5°C and 101.3 kPa]. Channel 102 is used by channel 116, STP Torque, to correct the engine torque in channel 121.					
103 - SetIn	%	return((lerp(EngSpd,SrvInT)*ValPos-System(1,1,0,0))/40.96);			
Channel 103 is used to c value.	ontrol the inlet serve	valve. Mirrors the outlet valve position with a ValPos modifier (%)			
104 - AFR	ratio	return((Air_1c*AirDen*60)/FulSum);			
using the air density from	n channel 119. The c channel 129. Typical	ratio. It uses the air volume from channel 53 and converts it to a mass onstant 60 converts the air mass value into lbs-hr. This is then divided values for gasoline powered engines range from 8-18, with best 12-14.			



Channel	Units Of Measurement	Formula		
105 - BSFC	lb/hph	return(FulSum/EngPwr);		
Channel 105 is used to calculate the Brake Specific Fuel Consumption (BSFC) value. This is an efficiency rating showing the amount of fuel consumed in pounds per horsepower hour. It uses the mass fuel flow value from channel 129 and divides it by the measured (uncorrected) horsepower number from channel 100. Typical values range from an inefficient 0.60 to a very efficient 0.35. The lower the number, the better. Although many believe this number indicates a rich or lean fuel condition, it does not.				
106 - BSAC	lb/hph	return((Air_1c*AirDen*60)/EngPwr);		
Channel 106 is used to calculate the Brake Specific Air Consumption (BSAC) value. This is an efficiency rating showing the amount of air consumed in pounds per horsepower hour <i>[grams per kilowatt hour]</i> . It uses the air volume from channel 53 and converts it to a mass using the air density from channel 119. The constant 60 convert the air mass value into lbs-hr. It then divides the air mass by the measured (uncorrected) horsepower number from channel 100. Typical values range from an inefficient 6.5 to a very efficient 5.0. The lower the number, the better.				
107 - SpFrTq	lb-ft	return((lerp(EngSpd*(EngStr)/6,FrTqTb))*Displ);		
Channel 107 is used to calculate the spark engine friction torque value for the engine being tested. This estimated value equates to the torque required to spin the engine at a given engine speed. The value is computed using engine speed, channel 125, the engine's stroke, channel 78, and the engine's displacement, channel 126. A lookup table, 130, is used to determine the piston speed in feet per minute and an approximate friction torque factor for the given speed. These factors were derived from manufacturer testing. SuperFlow uses the friction torque value in corrected torque calculations instead of assigning a fixed mechanical loss percentage as is done by most correction factor equations. SuperFlow engineers believe the friction torque method provides greater accuracy in the final corrected power results.				
108 - MAP	kPa	return((Man_P+Baro_P)*3.386388);		
Channel 108 is used to c	alculate manifold ab	solute pressure.		
109 - VolEff	%	return((EngCyc/2)*(1728*Air_1c)/(Displ*EngSpd)*100);		
Channel 109 calculates the volumetric efficiency (VE) of the engine. It first determines the number of cycles in the engine power cycle, using channel 80. Then it converts the total volume of air, channel 53, into cubic inches per minute (the conversion factor 1728 is the number of cubic inches in a cubic foot). Engine displacement times engine speed is then used to determine the resultant efficiency. The value 100 converts the value to a percentage. A typical stock engine might achieve 80–90% efficiency. However, performance engines can achieve greater than 125% without turbo- or supercharging the engine. Beware of high VE numbers and high BSAC. This could indicate too much valve overlap or poor sealing valves.				
110 - MecEff	%	return(EngTrq/(EngTrq + SpFrTq) * 100);		
channel 121, with the the	oretical total torque	ency (ME) of the engine. It divides the measured engine torque, (engine plus friction torque, channel 107) produced by the engine. The . No engine will achieve 100% mechanical efficiency.		
111 - ElpsTm	seconds	return(Timer2);		
		easure elapsed time in seconds during a test profile. It allows decimal ed to hundredths of a second precision.		



Channel	Units Of Measurement	Formula	
112 - SAEPwr	СНр	return((SAETrq * EngSpd)/5252.113);	
The standard horsepower equation is used with the SAE corrected torque channel 115 and the engine speed channel 125 to calculate the "corrected" engine power for the test engine. This channel is for estimating what the power would have been at 77°F [25°C] air temperature and 29.23 in.Hg [99kPa] barometric pressure in dry air.			
113 - STPPwr	СНр	return((STPTrq * EngSpd)/5252.113);	
channel 125 to calculate	the "corrected" engine	ith the STP corrected torque channel 116 and the engine speed ne power for the test engine. This channel is for estimating what the temperature and 29.92 in.Hg <i>[101.3kPa]</i> barometric pressure in dry air.	
114 - BoostP	0-150p	return(Man_P*0.4911);	
Converts manifold press	ure in In/Hg to psi.		
115 - SAETrq	Clb-ft	return((EngTrq + SpFrTq) * SAECor - SpFrTq);	
Channel 115 derives a corrected torque value in lbs-ft from the engine torque channel 121 and the estimated friction torque calculated in channel 107. These two values are added together to compute the total torque produced by the engine; then the SAE correction factor from channel 101 is applied. Finally, the estimated friction torque is removed before the resultant corrected engine torque value is produced. This value is then used to produce a corrected horsepower figure for the engine.			
116 - STPTrq	Clb-ft	return((EngTrq + SpFrTq) * STPCor - SpFrTq);	
Channel 116 derives a corrected torque value in lbs-ft from the engine torque channel 121 and the estimated friction torque calculated in channel 107. These two values are added together to compute the total torque produced by the engine; then the STP correction factor from channel 102 is applied. Finally, the estimated friction torque is removed before the resultant corrected engine torque value is produced. This value is then used to produce a corrected horsepower figure for the engine.			
117 - DenAlt	Feet	return(148300*(460+AirInT-17.34782*Baro_P+6.582028*Vap_P)/ (4.956534*(460+AirInT)-17.34782*Baro_P+6.582028*Vap_P));	
Channel 117 produces a	value in estimated d	lensity altitude used by engine tuners.	
118 - Vap P	InHg	return((lerp(AirInT,VaporT) * Humidy/100);	
Channel 118 calculates the vapor pressure in the air under the current test conditions. Interpolation table 137 contains the vapor pressure for 100% relative humidity at different air temperatures. The formula provides the vapor pressure from the table for the air temperature measured in channel 74 (Air Temp). That number is multiplied by channel 120, the percent relative humidity to obtain the actual vapor pressure. In channels 101 and 102, the vapor pressure is subtracted from the barometric pressure to determine the net barometric pressure to be used in the power correction factors. Vapor pressure is the true measure of water vapor content of the air. Relative humidity cannot be used directly because it varies with air temperature.			
119 - AirDen	lb/cft	return(0.0763 * BaroP/29.92 * 520/(460+AirInT));	
Channel 119 is used to calculate the air density under the test conditions. Air density is measured in pounds per cubic feet of air. The constant 0.0763 is the lbs/ cubic foot of air at sea level. Channel 119 uses the barometric pressure from channel 76 and the air temperature from channel 74 to calculate the actual air density under test conditions.			



Channel	Units Of Measurement	Formula		
120 - Humidy	%	return(((HumSen-0.655)/2.54*100)/(1.093-(0.0012*AirInT)));		
Channel 120 takes the humidity sensor voltage input from channel 6 and combines it with the air temperature to determine the percent relative humidity of the air during the test. This data is then used by channel 118 to deter the vapor pressure in the air for power correction.				
121 - EngTrq	lbs-ft	return((Trq1/OvrRat)+(InrCor*((0.70+(Inrtia*8))*Accel/114.59)));		
is used between the engi engine torque value. The	ne and the absorber remainder of the eq	value in lbs-ft from the strain gauge measurement in channel 2. If a ratio r, channel 2 is divided by the ratio in channel 81 to produce the correct juation derives an inertia torque value to be added to measured torque s set to 0, that portion of the equation is turned off.		
122 - Accel	RPM/s	return(Mem5*OvrRat);		
by the firmware and reco to rename it. This value is	rded in memory cha s used in channel 12	in rpm/second. This is an embedded series of calculations performed nnel 5. Channel 122 is used to select the precision of the channel and 21 to compute the inertia torque. The OvrRat (channel 81) value adjust een the engine and the absorber.		
123 - BMEP	psi	return(EngTrq/Displ * EngCyc/2 * 75.4);		
measured engine torque type (cycles) from channe	Channel 123 is used to calculate an estimated Brake Mean Effective Pressure (BMEP) for the engine. The measured engine torque from channel 121 is divided by the engine displacement and then multiplied by the engine type (cycles) from channel 80. The constant, 75.4, is then applied to produce a result in pounds per square inch (psi). Typical values for race engines are greater than 175 psi.			
125 - EngSpd	RPM	return(DynSpd/PP.rev * 60 * ovrRat);		
absorber pickup, channe	Channel 125 is used to calculate the engine speed in revolutions per minute (rpm). It uses the frequency from the absorber pickup, channel 10, divided by the number of pulses per revolution from channel 83. The result is multiplied by 60 to obtain an rpm value. This value is then multiplied by a ratio, channel 81, if one is used between the engine and the absorber			
126 - Displ	ci	return((EngBor/2)^2*3.1416*EngStr*EngCyI);		
Channel 126 is used to calculate the displacement of the engine in cubic inches. It uses the engine bore, channel 77; the engine stroke, channel 78; and the number of engine cylinders, channel 79; to do this. The ^2 value represents an exponential function, and the constant 3.1416 is <i>Pi</i> . The engine displacement is used in calculating friction torque, BMEP, and volumetric efficiency.				
127 - Fuel1M	lbs/hr	return(Ful1hz*3600*8.3378*FuelSG/10/2471);		
Channel 127 is used to calculate fuel flow from the #1 fuel flow turbine. The fuel turbine frequency from channel 8 is used. The result is a flow value in gallons per hour. This number is then factored with the fuel-specific gravity from channel 85 to obtain a value in pounds per hour. The constant 8.3378 is the weight of a gallon of water at 60 degrees F. A typical gasoline powered engine will consume between 0.4 and 0.6 pounds of fuel per horsepower hour.				
NOTE: The equation above uses the default value for the FlowScan flow turbine (2471). This value will be replaced with the actual calibration value for the specific flow turbine.				



Channel	Units Of Measurement Formula	
128 - Fuel2M	lbs/hr return(Ful2hz * 3600 * 8.3378 * fuelSG/10/2471);	
Channel 128 is used to calculate fuel flow from the #2 fuel flow turbine. The fuel turbine frequency from channel 9 is used along with FlowScan calibration value. The result is a flow value in gallons per hour. This number is then factored with the fuel-specific gravity from channel 85 to obtain a value in pounds per hour. The constant, 8.3378, is the weight of a gallon of water at 60 degrees F. A typical gasoline powered engine will consume between 0.4 and 0.6 pounds of fuel per horsepower hour.		
NOTE: The equation above uses the default value for the FlowScan flow turbine (2471). This value will be replaced with the actual calibration value for the specific flow turbine.		
129 - FulSum	Ibs/hr return(Fuel1M+Fuel2M);	
Channel 129 is used to calculate the combined fuel flow in pounds per hour from channels 127 and 128. This channel is used in the air/fuel ratio calculation in channel 104 and in the BSFC calculation in channel 105.		

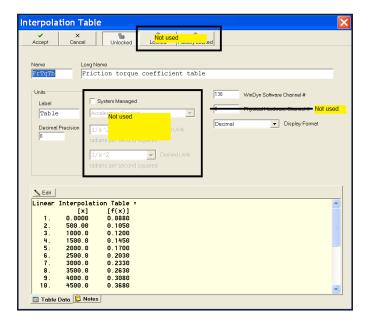


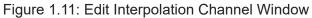
1.4.4 Interpolation Tables

Interpolation tables store non-linear functions for calibration and calculation purposes. They are typically used as calibration tables for air turbines, parasitic inertia tables for chassis dyno rolls, and correction factor tables. This feature is used to linearize a sensor or basically perform calculations from a set of arbitrary data. Tables can be defined with fixed interval or variable interval input values. The interpolation tables are located in channels 130 through 139.

Interpolation Channel 130 - SpFrTq

Channel 130 is an interpolation look-up table to estimate friction torque. The Input(x) is piston speed in feet per minute. The Output f(x), is a torque factor used in the equation in channel 107. Altering this table will affect the corrected torque calculations in channels 115 and 116.





🔲 FrTqT	Ь		
<u>T</u> able <u>E</u> dit	<u>I</u> nsert <u>F</u> ormat		
🖌 🖌 🗙	Number points: 21	1,2,3 +.0 .00 .00 +.0	🔁 🕒
Point	Input - x	Output - f(x)	
1	0.0000	0.0880	
2	500.00	0.1050	
3	1000.0	0.1200	7
4	1500.0	0.1450	1
5	2000.0	0.1700	1
6	2500.0	0.2030	
7	3000.0	0.2330	
8	3500.0	0.2630	1
9	4000.0	0.3080	
10	4500.0	0.3680	
11	5000.0	0.4330	
12	5500.0	0.5030	
13	6000.0	0.5780	
14	6500.0	0.6530	_
15	7000.0	0.7280	· · · · · · · · · · · · · · · · · · ·
16	7500.0	0.8030	
17	8000.0	0.8780	
18	8500.0	0.9530	
19	9000.0	1.0280	1 A A A
20 21	9500.0 10000	1.1030	
21	10000	1.1780	0 2,000 4,000 6,000 8,000 10,0
Total: 21	Selected: 1		1

Figure 1.12: Channel 130 Values



Interpolation Channel 133 - 9inch1

Channel 133 is an interpolation look-up table containing calibration values for the nine-inch air turbine used as air turbine #1 (frequency channel 7). The values in the table are examples and must be replaced by those accompanying your nine-inch air turbine. The table is used in channel 53 to determine airflow in cfm when using the nine-inch turbine. The Input(x) is a frequency in hertz, and the Output f(x) value is in cubic feet per minute (cfm).

🔳 _9in 1				
<u>T</u> able <u>E</u> dit	<u>I</u> nsert <u>F</u> ormat			
🖌 🖌 🖌	Number points: 8	1,2,3 +.0	•.0	B
Point	Input - x	Output - f(x)		
1	0.0000	0.0000	900 T	
2 3	8.0000 17.000	24.500 50.700	800	/
4	25.000	76.200	700	
5	72.000	214.00	600	
6 7	144.00	420.60		
r 8	213.00 313.60	614.20 900.00	500]	
0	515.00	500.00	400	
			300+	
			200	*
			100	
				/
				100 200 300
Total: 8	Selected: 1		11	

Figure 1.13: Channel 133 Values



Interpolation Channel 135 - SrvInT

Channel 135 values are shown in the chart below. The input value is in RPM units. The output value is used in channel 103 to set the total allowable opening of the inlet servo valve.

NOTE: If engine speed is less than 500 rpm, the inlet valve remains closed. Above 500 rpm, the inlet valve mirrors the outlet valve.

Srvin T				
<u>T</u> able <u>E</u> dit	<u>I</u> nsert <u>F</u> ormat			
🖌 🔨 🗙	Number points: 4	1,2,3 +.0	•.0	B
Point	Input - x	Output - f(x)		
1 2	0.0000 499.00	0.0000 0.0000	4,000	₽1
3 4	500.00 20000	4095.0 4095.0	3,500	D
-	20000	4055.0	3,000	0
			2,500	0
			2,000	₽
			1,500	□∄
			1,000	D
			500	D
				0 5,000 10,000 15,000 20,
Total: 4	Selected: 1		1.17	

Figure 1.14: Channel 135 Values



Interpolation Channel 136 - AirTpT

Channel 136 is an interpolation look-up table to convert the voltage from the air temperature sensor in channel 1 into actual temperature for channel 74.

🔳 AirTpT	ſ		
<u>T</u> able <u>E</u> dit	<u>I</u> nsert <u>F</u> ormat		
🖌 🗸 🕹 🖌	Number points: 21	1,2,3 +.0 .00	h 🔁
Point	Input - x	Output - f(x)	
1	0.0330	300.20	300 +
2	0.0860	230.00	280
3	0.1140	212.00	260
4	0.1520	194.00	
5	0.2060	176.00	240
6	0.2820	158.00	220
7	0.3640	144.80	200
8	0.4590	131.60	180
9	0.5820	118.40	160
10	0.7380	105.20	140
11 12	0.9350 1.1780	92.001 78.801	120
12	1.4710	65.594	100
14	1.8080	52.400	80
15	2.1780	39.200	
16	2.5580	26.000	60
17	2.9220	12.800	40
18	3.2450	-0.4000	20
19	3.5100	-13.600	0
20	3.7120	-26.800	-20
21	3.8570	-40.000	
			1 2 3
Totoly D1	Colootadu 1		
Total: 21	Selected: 1		

Figure 1.15: Channel 136 Values



Interpolation Channel 137 - VaporT

Channel 137 is an interpolation look-up table to determine the vapor pressure at 100% relative humidity (saturation vapor pressure) for the dry bulb temperature. The input is in temperature units in deg. F. The output is in vapor pressure units, inHg. This table is used in channel 118.

I Vapor	Т			×
<u>T</u> able <u>E</u> dit	<u>I</u> nsert <u>E</u> ormat			
🗸 X	Number points: 21	1,2,3 +.0 .00 +.0 +.0	h 🔁 🕒	
Point	Input - x	Output - f(x)		
1	0.0000	0.0400		_
2	10.000	0.0700	23	1
3	20.000	0.1100	21	1
4	30.000	0.1600	20	Į.
5	40.000	0.2500	19	
6	50.000	0.3600	18	
7	60.000	0.5200	17 +	
8	70.000	0.7400	16	
9	80.000	1.0300	15	
10	90.000	1.4200	13	
11	100.00	1.9300	12	
12	110.00	2.5900	11 11	
13	120.00	3.4400	10+	
14	130.00	4.5200	9+	
15	140.00	5.8700	8	
16	150.00	7.5500	6	
17	160.00	9.6299	5	
18	170.00	12.180	4	
19	180.00	15.270	3	
20	190.00	18.990	2	
21	200.00	23.450	1	
			0 20 40 60 80 100 120 140 160 180	
Total: 21	Selected: 1			

Figure 1.16: Channel 137 Values



1.4.5 System Channels

System channels are pre-programmed channels that supply important information to WinDyn. The following descriptions lists the system channels and their functions. System Channels can be read and displayed in the same manner as data channels and can be used as operators in calculated channels. System channels cannot be modified or used for closed loop control.

Channel	Name	Description	
200	Time_H	Displays the current hour from the system clock* (see note below)	
201	Time_M	Displays the current minute from the system clock	
202	Time_S	Displays the current second from the system clock	
203	SecDay	Displays the number of seconds since midnight	
204	TsTime	Not used.	
205	RnTime	Not used.	
207	SetPt1	Channel 207 is the load set point used by the absorber control system. A value is this channel indicates the control set point being used. The value changes depending upon the control channel being used. If control is manual, then the value represents a percentage of load from 0-100%. If the control is to engine speed, then the value indicates an rpm control point from 0–20,000 rpm. If the control is to torque, then the value represents a control point from 0 to 2500 lb-ft.	
208	SetPt2	Channel 208 is the throttle set point used by the optional electronic throttle control system. A value is this channel indicates the control set point being used. The value changes depending upon the control channel being used. If control is manual, then the value represents a percentage of throttle from 0-100%. If the control is to engine speed, then the value indicates an rpm control point from 0-20,000 rpm. If the control is to torque, then the value represents a control point from 0 to 2500 lb-ft.	
210	Timer1	Channel 210 is a system timer channel. This channel is typically used in test profiles to indicate the total time a test is running. It uses tenths precision.	
211	Timer2	Channel 211 is a system timer channel. This channel is typically used in test profiles to indicate ramp time or the time during which the data is collected during a test. It uses thousandths precision.	
212–218	Timer3 to Timer9	Used by the autotest to monitor timing functions. The timers are not user accessible. See the Test Profile editor in the WinDyn Users Guide for details	
219	SpcGv2	Not used in current SuperFlow systems	
220–222**	Memry0 to Memry2	Not used in current SuperFlow engine dynamometer systems	
223	Memry3	Channel 223 is used to hold the total number of data lines recorded.	

Table 1-5. System Channels

* WinDyn will synchronize the computer clock with the clock in the data acquisition system. The system time/ date channels (200-203 & 232-235) are linked to the computer clock when WinDyn connects with the system.



Table 1-5. System Channels

Channel	Name	Description
224	Memry4	Not defined for current SuperFlow engine dynamometer systems. May be used in test profile programming. May be displayed.
225	Memry5	Channel 225 is acceleration in rpm/second. It is used by Channel 122 to calculate acceleration.
226–227**	Memry6 to Memry7	Not used in current SuperFlow engine dynamometer systems.
228**	Memry8	Not used in current SuperFlow engine dynamometer systems.
229**	Memry9	Not used in current SuperFlow engine dynamometer systems.
230	Memr10	Channel 230 used to hold the total number of data lines recorded.
231	LineNo	Channel 231 is a system channel which indicates the line number of the data line recorded in a test data file (.sfd). It can also be used when recording raw data at 100 times per second as a 1/100th second timer channel.
232	Year	This channel specifies the year when a data line is recorded in a test. This information is a permanent record of the test execution date and cannot be changed.
233	Month	This channel specifies the month when a data line is recorded in a test. This information is a permanent record of the test execution date and cannot be changed.
234	Day	This channel specifies the date when a data line is recorded in a test. This information is a permanent record of the test execution date and cannot be changed.
235	DayWk	This channel specifies the day of the week when a data line is recorded in a test. This information is a permanent record of the test execution date and cannot be changed. Day of week (0-7 = Sun-Sat)

** Memory 2, 6, 7, 8, and 9 have special functions due to MEM95=2 in TPF's. They report PID information about the control system.

NOTE: On some systems, channels 140-171 may be defined as thermocouple inputs or CAN channel inputs. They will have hard coded definitions which <u>cannot</u> be modified by the end user.

